

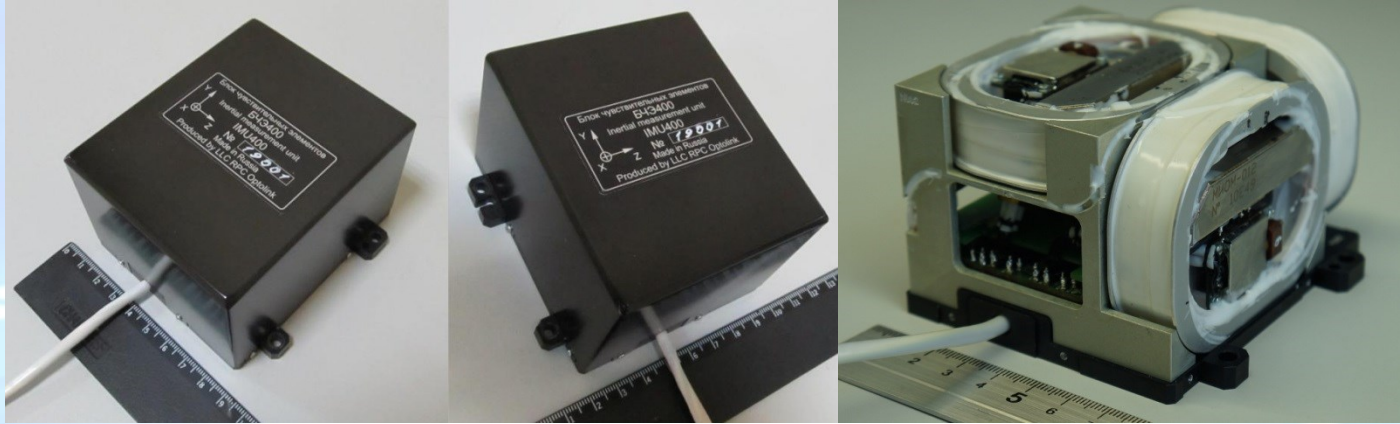
Ultra-compact navigation-grade Inertial Measurement Unit IMU400

Yu.N. Korkishko, V.A. Fedorov, V.E. Prilutskiy, V.G. Ponomarev, et. al.

 **OPTOLINK** RPC LLC, Moscow, Russia


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Fiber Optical Solution, Riga, Latvia



Outline:

1. Optolink's production capacities & premises
2. IMU400 c-SWaP & mechanical properties
3. Sensors accuracy and specs
4. Test results - gyrocompassing & static
5. Test results – navigation
6. Conclusion

 **OPTOLINK**

From optical components to navigation systems

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1. Optolink's production capacities & premises

Headquarters

Moscow, Zelenograd

Development and production of integrated optical circuits on LiNbO_3 , fiber-optic sensors and inertial navigation systems.



Arzamas branch

Production of special optical fibers (PM, spun, etc.) and components.



Saratov branch

Development and production of fiber-optic gyroscopes and sensors



Riga, Podraga 2



Riga, iela Plata 12B



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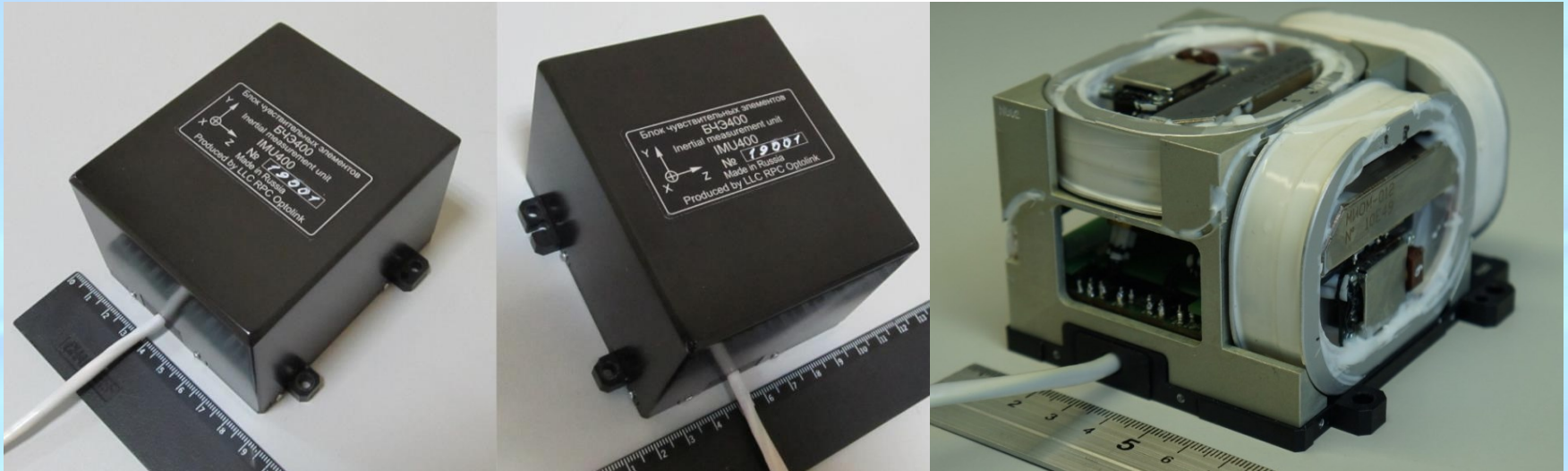
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2. IMU400 c-SWaP & mechanical properties



80×95×62 mm, 0.7 kg, 0.5 l, ≤7 W

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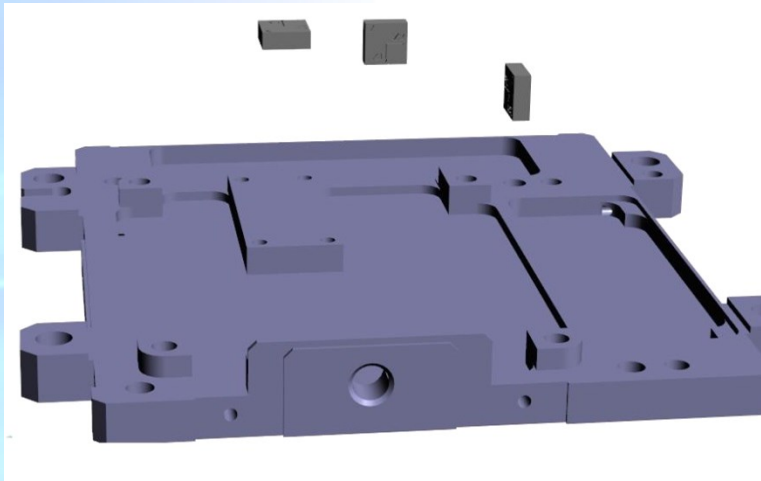
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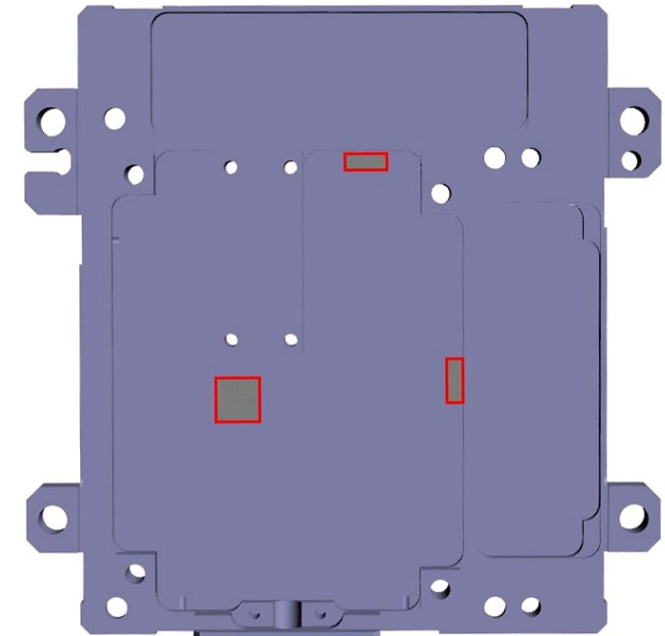

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2. IMU400 c-SWaP & mechanical properties



Spatial displacement of 3 physical MEMS-accelerometer triads inside the IMU400



10 cm

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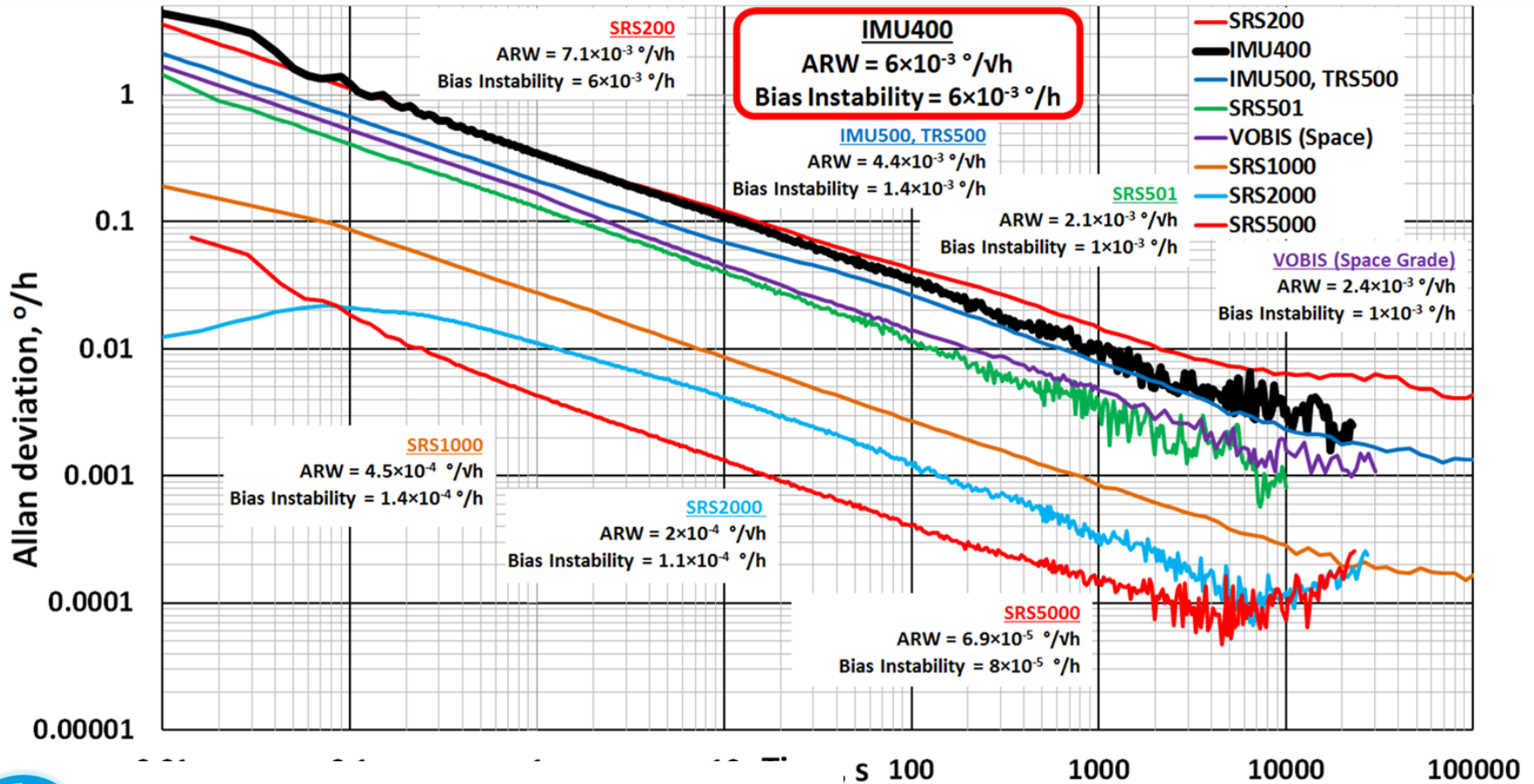
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3. Sensors accuracy and specs

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Plot in Optolink's FOG family

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3. Sensors accuracy and specs

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Performance	IMU400
Gyro	
Angular rate range, °/s	±550
Bias drift at constant temperature (1σ, 100s-averaging), °/h	0.1
Bias drift (1σ, 100s-averaging) in operational temperature range, °/h	0.7 (*0.3)
Angle random walk, °/√h	0.01
Scale factor error, ppm	500 (*200)
Bandwidth, Hz	> 1000

Accelerometers	
Range, g	±10
Bias drift at constant temperature, mg	1
Bias drift in operational temperature range, mg	1.0 (*0.4)
Scale factor error, ppm	500 (*300)
Noise power density, mg/√Hz	0.08
Bandwidth, Hz	> 300
Physical Characteristics	
Misalignment, °	0.08 (*0.015)
Output sample rate, Hz	up to 2000
Power supply, V / Consumption, W	5 / 7
Digital output interface	RS-422
Operational temperature range, °C	-40 ~ +60
Dimensions, mm	80 × 95 × 62
Weight, kg	0.7

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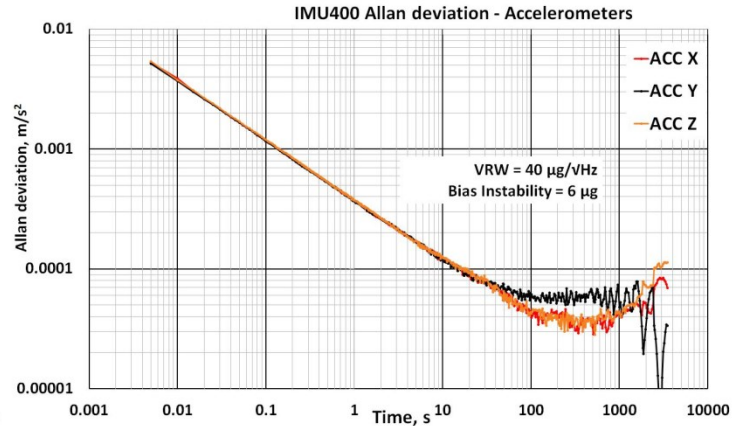
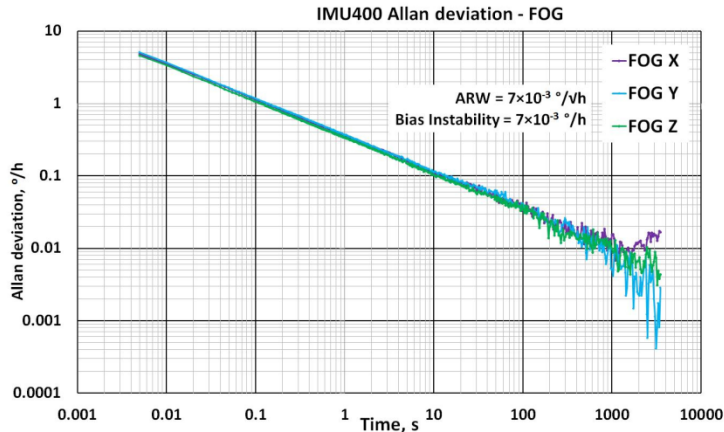
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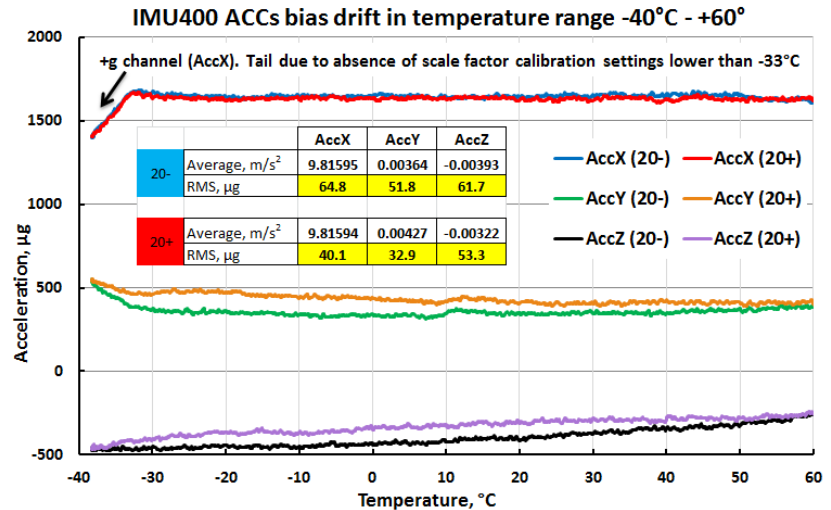
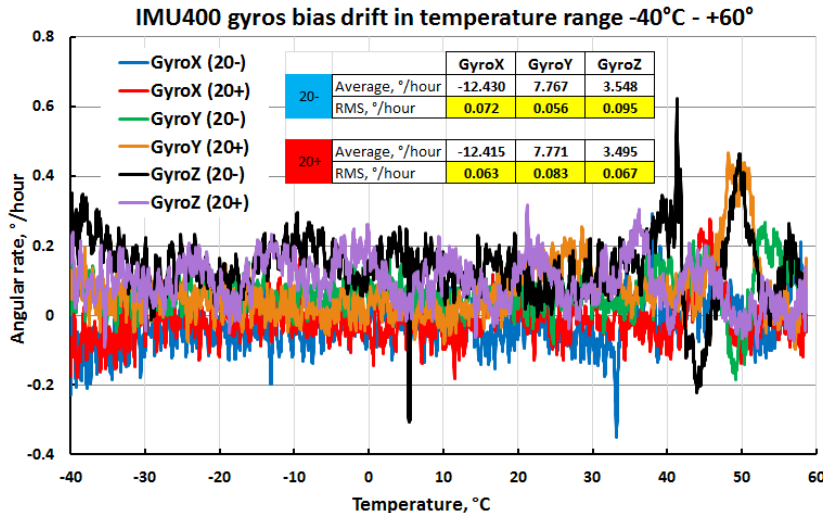
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3. Sensors accuracy and specs



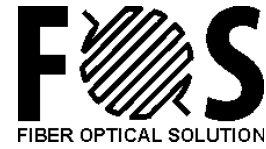
IMU400 FOG and ACC channels Allan variance plot



IMU400 Gyroscopes & Accelerometers bias stability plots in temperature range

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4. Test results - gyrocompassing

Heading °	1	2	3	4	5	6	Average for	Dispersion for	RMS for Heading, °
0	0.195	0.034	0.380	0.002	0.098	0.279	0.1647	0.0452	0.212
90	90.339	90.513	90.541	90.276	90.051	90.398	90.3531	0.1514	0.389
180	179.857	179.605	179.770	179.926	179.778	179.731	179.7779	0.0594	0.244
270	269.555	269.798	269.531	269.476	269.569	269.804	269.6221	0.1597	0.400
0	0.011	-0.192	-0.278	-0.023	0.145	0.115	-0.0226	0.0211	0.145

	Bias, °/hour		
	X	Y	Z
test1	0.028	0.054	-0.019
test2	0.036	0.040	0.008

At 56° N Lat.

Total disp.	Total RMS
0.0979	0.313

RMS (Mean-shifted), °	Cardinal direction					Average
	0°	90°	180°	270°	0°	
	0.147	0.179	0.110	0.142	0.153	0.146

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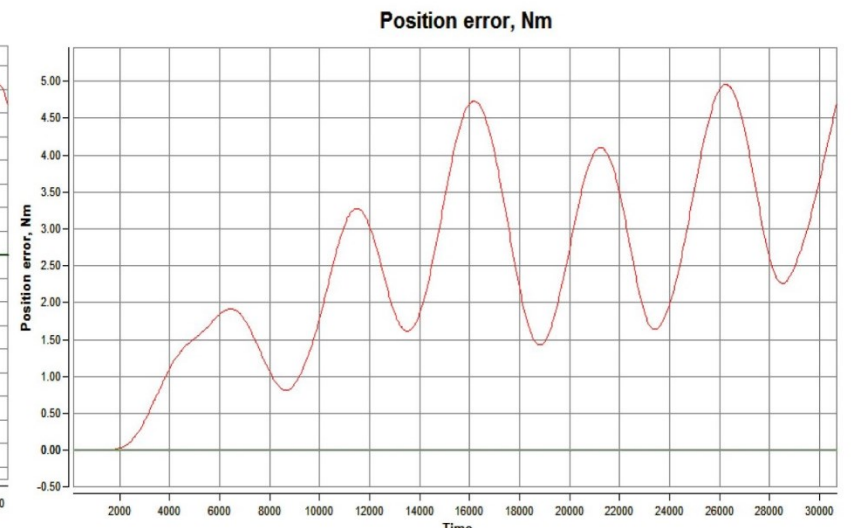
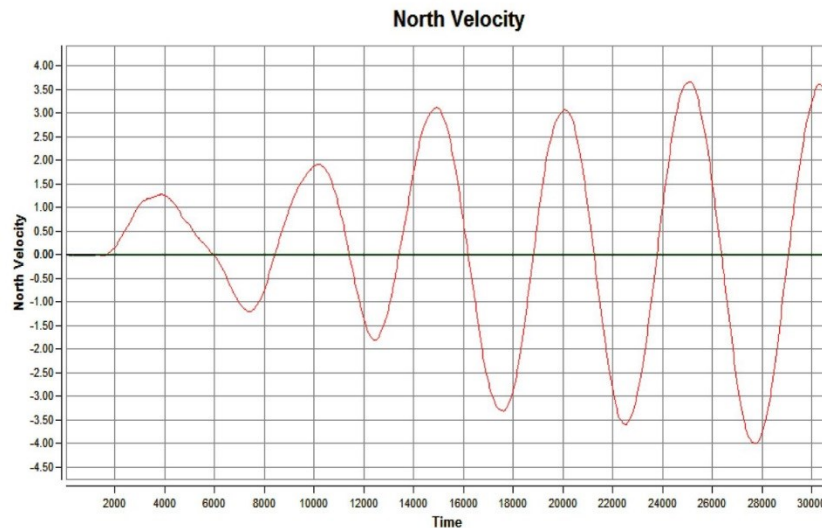
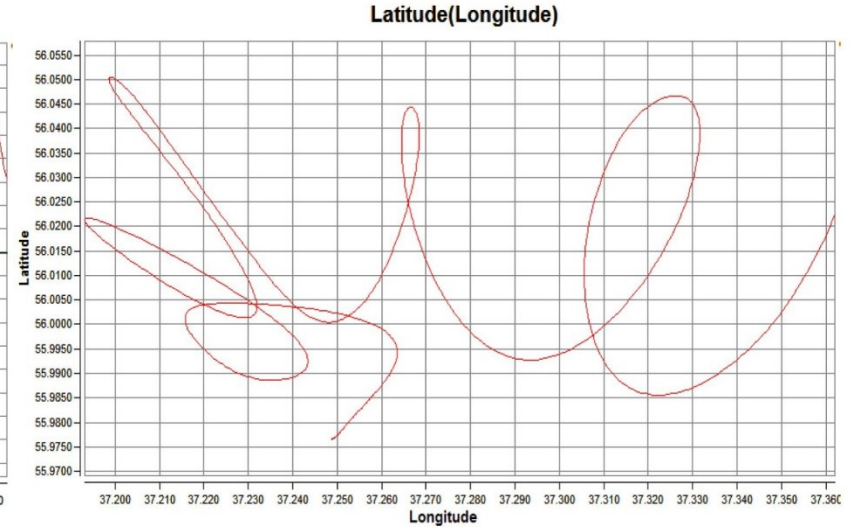
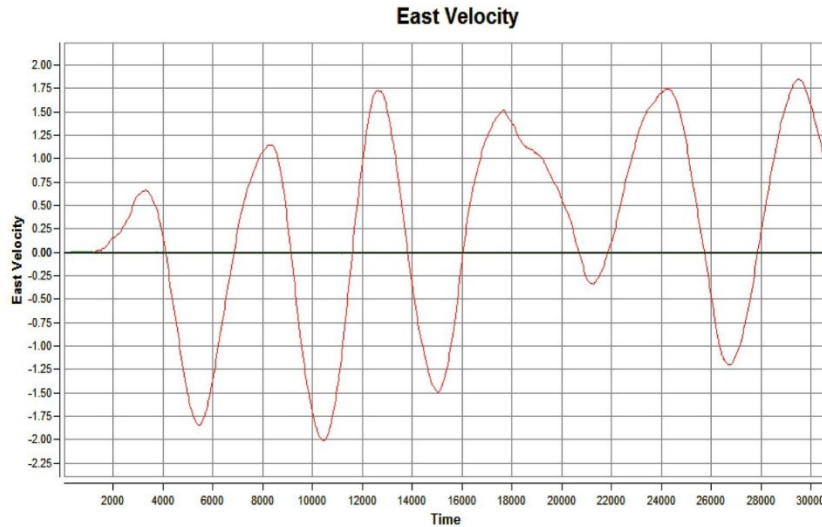
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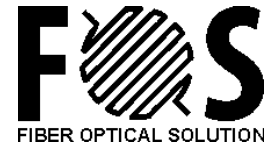
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4. Test results – static – 5Nm at 8h



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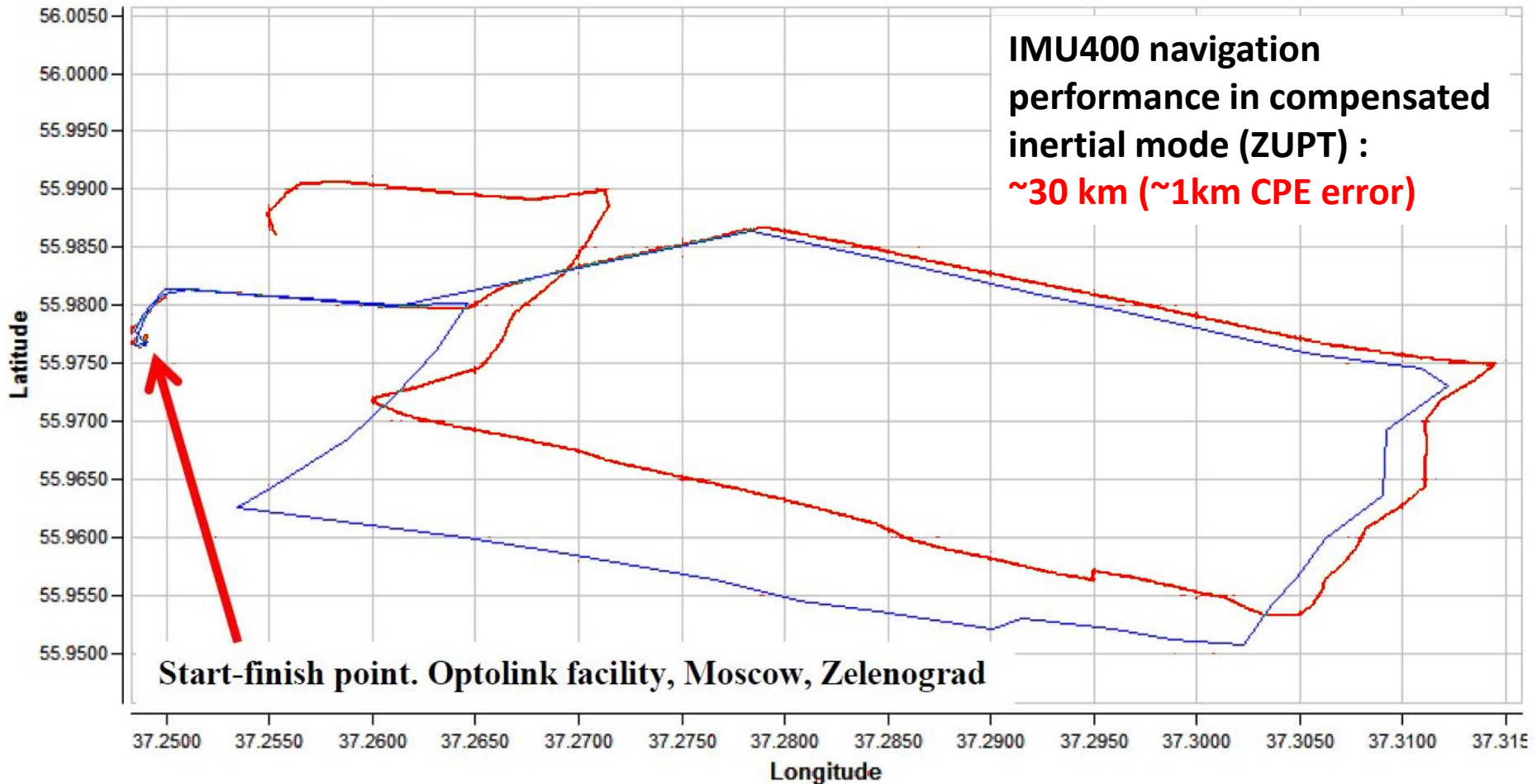
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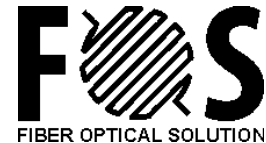
5. Test results - navigation

Latitude(Longitude)



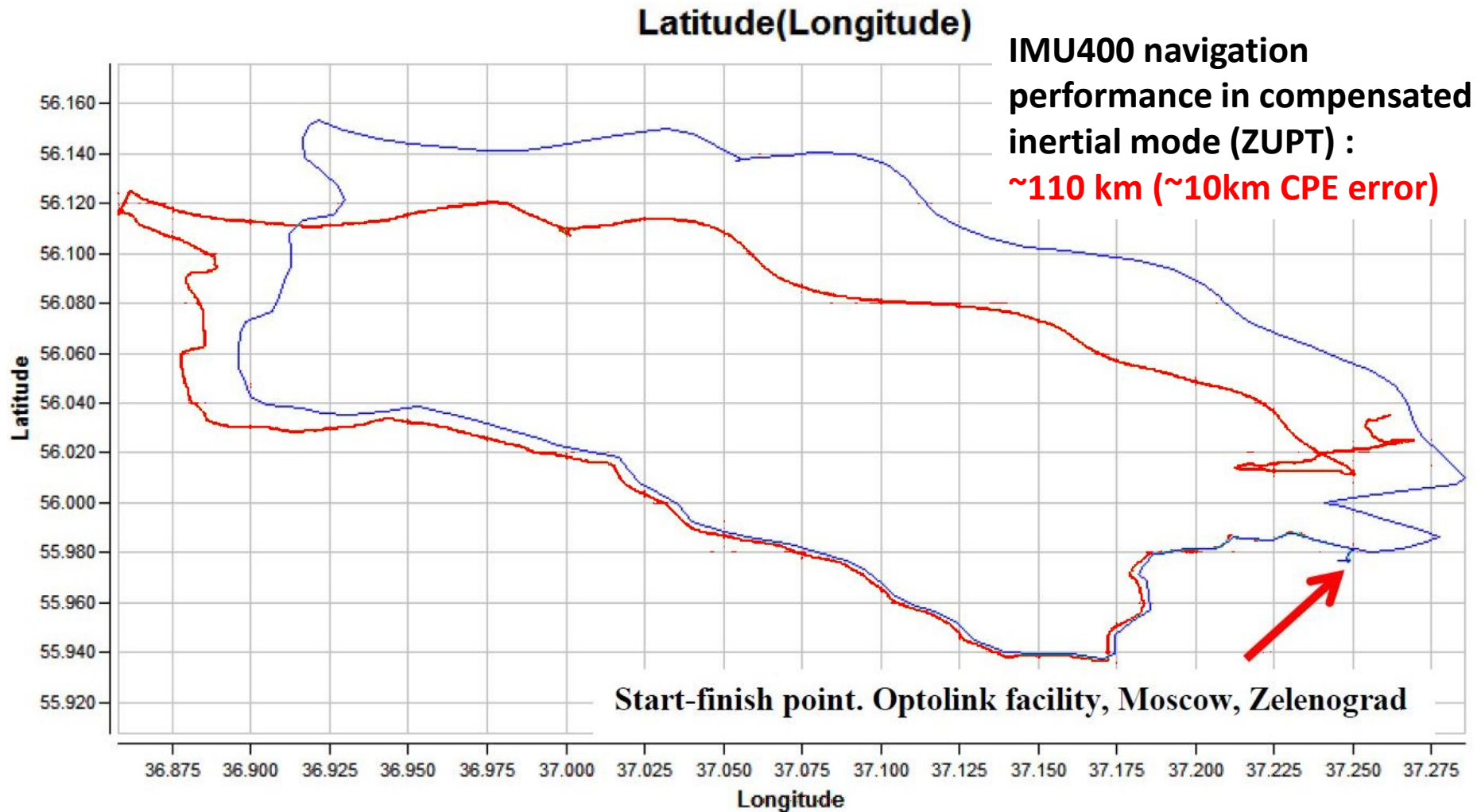
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5. Test results - navigation



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6. Conclusion

Demonstrated performance allows to assess IMU400 as navigation or near-navigation grade IMU with unique combination of performance / cost / SWaP characteristics.

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